THE APPROACH OF THE TURKISH SHIPBUILDING INDUSTRY IN THE TRANSITION TO LOW CARBON SHIPPING & CHALLENGING PROJECTS
History of the Turkish Shipbuilding Industry

The Oldest Shipyard in the World
Still in Operation

From a
600 Years Old
Tradition

1455

TURKISH SHIPBUILDERS’ ASSOCIATION
Our History

Almost 100 Members

One of the oldest NGOs in Turkey

Member of ASEF & Sea Europe
Turkish Shipbuilding Industry

ACTIVE SHIPYARDS

- 2010: 69
- 2012: 71
- 2014: 71
- 2016: 79
- 2018: 79
- 2020: 84
- 2022: 84
Transition to Low Carbon Shipping: Alternative Fuels & Batteries

Figure: Uptake of alternative fuels for the world fleet as of June 2021 including ships in operation and on order

Alternative fuel uptake (percentage of ships)

<table>
<thead>
<tr>
<th>Ships in operation</th>
<th>Ships on order</th>
</tr>
</thead>
<tbody>
<tr>
<td>99.50% conventional fuel</td>
<td>86.16% conventional fuel</td>
</tr>
<tr>
<td>World fleet</td>
<td>Order book 2021</td>
</tr>
<tr>
<td>Methanol 0.01%</td>
<td>Ammonia 0.02%</td>
</tr>
<tr>
<td>LNG 0.19%</td>
<td>Hydrogen 0.06%</td>
</tr>
<tr>
<td>Battery 0.30%</td>
<td>Methanol 0.39%</td>
</tr>
<tr>
<td>Total 0.50%</td>
<td>LNG 6.10%</td>
</tr>
<tr>
<td></td>
<td>LPG 1.51%</td>
</tr>
<tr>
<td></td>
<td>Battery 3.85%</td>
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<tr>
<td></td>
<td>Total 11.64%</td>
</tr>
</tbody>
</table>

Number of ECO (hybrid & battery) ships in Turkish Shipbuilding Industry (Delivery in 2022 & 2023) = 30 ECO Vessels = %35 of All Orders

Key: Liquified natural gas (LNG); liquified petroleum gas (LPG)

a) Sources: IHSMarkit (ihsmarkit.com) and DNV’s Alternative Fuels Insights for the shipping industry – AFI platform (afidnv.com)
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Transition to Low Carbon Shipping: Key Elements for Proper Transition

PROPER ECOSYSTEM FOR TRANSITION

Türkiye is one of the most experienced countries for building new generation low/zero carbon ships and retrofits of existing ships which complies with these key elements.
Decarbonization Journey of Turkish Shipbuilding Industry
- Low/Zero Carbon Projects Experience-

• Successfully delivered low/zero carbon ships:
  - Full battery powered ships,
  - Highly energy efficient ships,
  - LNG powered, hybrid ships (Some of them are the World’s First Vessels)

• New technologies: Dual fuel methanol and MDO/HVO

• Increasing efficiency of existing ships by retrofits (lengthening, propulsion & steering systems & hull form changes etc.)
Decarbonization Journey of Turkish Shipbuilding Industry
- Access to Technology for Newbuilds and Retrofitting-

• New propeller and rudder designs and manufacture: Gate Rudder, twisted rudder

• Wind technologies

• New alternative fuel engines

• After treatment technologies:
  ✓ Scrubbers,
  ✓ Exhaust gas heat recovery,
  ✓ Possible future technologies such as Carbon capture
FERRIES – PASSENGER VESSELS

SEFINE SHIPYARD
RO-RO Car & Passenger Ferry
200 PCU Diesel-Electric

CEMRE SHIPYARD
Ferry/Ropax
Largest Zero Emission Freight Ferry
Diesel/Battery (10 MWh battery)
Upgrade to Methanol

TERSAN SHIPYARD
Coastal Passenger Ferry Series
World’s Largest Battery Packs
Hybrid Powered (LNG&Battery)
TK TUZLA SHIPYARD
The World's 1st Battery-Powered Full Electric Harbour Tugboat
2021 TUG OF THE YEAR AWARD WINNER

SANMAR SHIPYARD
The World's 1st LNG Fuelled Escort Tug

SANMAR SHIPYARD
AVD Hybrid Tug
OFFSHORE SUPPLY VESSELS

CEMRE SHIPYARD
Windfarm Support Vessel
1st Hybrid-battery, DP2 SOV

TERSAN SHIPYARD
Construction Service Operating Vessel (CSOV)
Methanol-Marine Diesel Oil (MDO)/HVO Powered DP2
OFFSHORE SUPPLY VESSELS

CEMRE SHIPYARD
The World’s 1st DP2 SWATH Type
Service Operation Vessel
Powered by Batteries and Dual Fuel /Methanol

UZMAR SHIPYARD
Pollution Control Vessel
FISHING VESSELS

SEFİNE SHIPYARD
Dual Fuel: LNG, Biogas and Potentially Ammonia
Live Fish Carrier

CEMRE SHIPYARD
The World’s Largest Live Fish Carrier
Hybrid/Battery Powered

TERSAN SHIPYARD
The World’s First Purpose-Built Vessel Combined Longliner and Danish Seiner
2020 WORK BOAT WORLD BEST LONGLINER
FISHING VESSELS

TERSAN SHIPYARD
- Direct LNG Fuelled
- Live Fish Carrier

CEMRE SHIPYARD
- World's first LNG&Battery Driven Purse Seiner Trawler
MEGA YACHTS & YACHTS
3rd in the World for Yacht Building

YILDIZ SHIPYARD

URSA SHIPYARD

MENGİ YAY YACHTS

HVO & Battery & Methanol & Fuel Cell
Innovative & Environmentally Friendly Implementations
GISAS operates «The Worlds’ First All- Electric ZERO Emission Tug» «ZEETUG» in Tuzla Bay Shipyard Region and plan to change all fleet to ZEETUGs in order to Decarbonize tug operations.
WHAT IF We Can Decarbonize All Tugs in the World within 10 Years ???

- The number of over 100GRT tugboats, which was 18884 in mid-2018 (Clarksons Research, 2019), increased to 20543 as of November 2021 (Marcon International, Inc, November-2021)

- 1850 tugboats are scrapped every year in the world (Marcon International, Inc, November-2021).

- For 2021, estimated amount of CO2e is about 45 million tonnes from tugboats.

As seen in the Figure, the start of worldwide production of zero emission tugboat in 2023 will end the greenhouse gas effect within ten years. Without zero emission tug production, there will be a total of 506 million tons of GHG emissions by 2032.

EVERY YEAR TUGS EMIT APPRX. 5% OF CO2e COMPARED TO TOTAL SHIPPING CO2 EMISSIONS. IT IS POSSIBLE TO START REDUCTION OF TUG GHG EMISSIONS NOW !!!!
Innovative & Environmentally Friendly Implementations

Renewable energy sources: Wind and photovoltaic panels
Fully electric port facilities: E-Trucks; E-Cranes; E-Handlers; ZEETUGs
Green Step from Tersan: Rooftop Solar Energy System

Tersan Shipyard, which consumes 2 million KWh of electricity per month, currently uses 100% renewable energy produced from IREC certified (International Renewable Energy Certificate) wind farms.

Sedef Shipyard offers energy-efficient lighting solutions with the high energy cost, maintenance and operation difficulties caused by the installation height, and the demand to ensure minimum safety standards in the shipyard. For this purpose, LED lighting solutions have been applied throughout the entire shipyard.
H2020 RESURGAM Project: 13 partners from EU including GISBIR are researching to apply Friction Stir Welding (FSW) to steel for panel assemblies and underwater robotic welding. FSW has low energy consumption and there is no need to use consumable materials.
GISBIR conducted LCA Inventory Studies for various types of ships including new building and repair & maintenance.
Proposed Implementations – Depends on the Availability of Finance

Ongoing preparations for WB, EU proposed funds:

- EU&EBRD blended finance opportunities for 4-5 small scale pilot projects (Ports, ships, short sea shipping)

- WB pre feasibility studies for decarbonization of ferries in İstanbul
Decarbonization Journey of Turkish Shipbuilding Industry
-Skills Development-

• Due to complex designs of new generation ships; engineers & technicians:
  ➢ Need to understand state of art technologies in detail in order to comply functional requirements of the ships
  ➢ Need to solve possible risks (fire, explosion, noxious, environmental hazards, corrosion, leakage etc.) of new type of alternative fuels
  ➢ Deal with complex design parameters (proper identification of tank capacities, fuel storage conditions, material compatibilities, integration of all systems such as battery systems etc.)
Decarbonization Journey of Turkish Shipbuilding Industry
-Increasing & Emerging Roles

• Due to complex designs of new generation ships; increasing/new roles are emerging about:

  ➢ Software development for integration of systems (battery management systems & integration of electrical systems)
  ➢ Data/statistic analysis for operational behavior of ships (determination of fuel/energy supply)
  ➢ LCA assessment for ships including shipyard operational impact
  ➢ 3D scanning technologies due to complex piping, installation needs specifically for retrofits
THANK YOU FOR YOUR ATTENTION

For your questions & suggestions:
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